

**VISUAL DISPLAY SYSTEM FOR DISPLAYING VIRTUAL IMAGES ONTO  
A FIELD OF VISION**

**TECHNICAL FIELD**

5        The present invention relates to visual display of textual and graphical information and images, and, in particular, to optically transparent visual display systems which superimpose ghost-free virtual images onto a field of vision with minimal obstruction of the field of vision.

**10      BACKGROUND OF THE INVENTION**

Head-up displays were originally developed, during the past 30 years, for displaying cockpit instruments to pilots, first in military, and now in both military and commercial aircraft. HUD technology has been more recently applied to additional applications. Various types of head-up display ("HUD") systems have 15      been produced, each designed to a unique set of requirements and each possessing certain advantages. HUDs are utilized, for example, to display vehicle sensory and navigation information. A HUD eliminates the need for a vehicle operator to divert his or her eyes from a field of vision, such as from the road, in an automobile application, in order to view important information that may include a vehicle speed 20      relative to various different environmental objects or media, a vehicle orientation relative to various different environmental objects or media, a compass heading, engine performance information, various temperatures, and information provided by other types of sensors and instruments. HUD implementations generally involve placement of optical, mechanical, and electrical components directly between the 25      operator and the operator's necessary field of vision. Generally, these components must meet a set of functional and performance requirements, specific to particular applications, including requirements related to display-light-source brightness, contrast ratio, image quality, minimal obstruction of a viewer's field of vision, minimal attenuation and discoloration of light incoming from a field of vision, 30      suppression of multiple reflections commonly referred to as "ghost images," "ghosts," or "ghosting," and acceptable aesthetic appearance.

Ambient lighting during daytime viewing demands a minimum brightness of 1000 foot-Lamberts from a typical display. This requirement is achieved in many HUDs by choosing bright illumination sources or designing 35      efficient combiner or relay optics. The more efficient the optics, the more they tend to intrude on a viewer's field of vision; conversely, less efficient optics impose

greater demands on the illumination source and drive up systems costs. For example, many existing HUDs use vacuum-fluorescent displays (“VFDs”), because of their high light output, high power light-emitting diodes (“LEDs”), or other bright illumination sources. To offset the demands on the illumination source, HUD 5 implementations may utilize a dielectric or metallic optical coating, which maximizes the amount of light directed toward a viewer’s field of vision. However, these optical coatings impart a tinted or colored appearance on optical components located between the viewer and the viewer’s field of vision. Attenuation or interference effects of the 10 coatings can produce undesirable appearances. Furthermore, government regulations restrict the degree of attenuation permissible, for example, for an automobile windshield, thereby limiting the extent to which the HUD design can use optical coatings directly mounted on a windshield.

Other HUD implementations rely on Fresnel reflection from a clear optic disposed in the viewer’s field of vision, but they require additional mechanical 15 components or wedged combiner optics to mitigate ghost images, or special conditioning of the illumination source to ensure adequate reflection efficiency. Ghost images are caused by multiple reflections from optical boundaries. One HUD implementation for automobiles utilizes slats or louvers embedded in the windshield or optic to be disposed adjacent to the windshield. While this approach extinguishes 20 ghost images and employs a clear optic, the slats obscure the driver’s field of vision to some degree. Moreover, the multiple-slat optic is more difficult to manufacture than a single piece optic. Another HUD implementation utilizes a wedged optic that ensures all multiple reflections are optically coincident, thereby superimposing multiple reflections. But, the wedged optic laterally displaces the image. 25 Furthermore, the wedged optic increases the amount of material needed for manufacture of the system, limiting system compactness and increasing system cost.

Conditioning of illumination sources is also needed for existing, optically clear HUD implementations, especially those employing Fresnel reflection and/or dielectric coatings, because illumination sources do not always yield desirable 30 light characteristics at a point of viewing. A specific polarization state from the illumination source is required for many HUD implementations to ensure that an acceptable level of reflection occurs on at least one of the optical boundaries. The physics of Fresnel reflections are such that existing automotive HUD implementations deliver display information with *s*-polarized light, although *p*-polarized sunglasses, which are often used by drivers to reduce glare, effectively 35 extinguish *s*-polarized light beyond visibility. An automotive HUD producing display

information in *s*-polarized light is therefore useless to a driver who is wearing polarized sunglasses.

Thus, current HUD devices suffer from field-of-vision obstruction, display attenuation, interference effects, and ghost images. Manufacturers, designers, 5 and users of HUD devices have therefore recognized the need for a visual display system that minimizes obstruction, attenuation, interference effects, that largely eliminates multiple reflections within a user's field of vision, and that delivers light with desirable polarization characteristics for particular applications.

## 10 SUMMARY OF THE INVENTION

One embodiment of the present invention is an optically transparent visual display system that superimposes a ghost-free virtual image comprising graphical or textual information onto a field of vision. The disclosed visual display system utilizes a combination of illumination and optical components that introduce a 15 virtual image into a field of vision while minimally obstructing and/or attenuating other objects within the field of vision. The disclosed visual display system can be used in numerous applications, including head-up displays ("HUDs") for automotive, tracked, and rail-mounted vehicles, marine and aerospace applications, see-through speech prompt displays, and see-through projection displays.

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## BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 shows the reflection curves for a single air-glass interface, where the index of refraction of glass is 1.523 and air is 1.000.

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Figure 2 shows an isometric view of a visual display system with a stand-alone windshield and with undesirable ghost images in an automotive-HUD application.

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Figure 3 shows a visual display system with an *s*-polarized display projector and a half-wave retarder film applied to a windshield in an automotive-HUD application.

Figure 4 shows the contrast ratios calculated for an example utilizing standard windshield glass of index 1.52, plastic retarder film of index 1.49, and *s*-polarized incident light.

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Figure 5 shows a visual display system with an *s*-polarized display projector and a half-wave retarder/combiner separate from the windshield in an automotive-HUD application.

5 Figure 6 shows an isometric view of a visual display system with the combiner depicted in Figure 5.

Figure 7 shows the visual display system shown in Figure 4 with the addition of a vision-enhancement optic.

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Figure 8 shows a visual display system with an *s*-polarized display projector and a half-wave retarder/combiner with a thin film coating in an automotive-HUD application.

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Figure 9 shows the visual display system shown in Figure 3 with a combiner and a vision-enhancement optic with curved surfaces for imaging.

Figure 10 shows a display projection system utilizing a light guide, diffuser, liquid crystal display, and transmitting window.

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#### DETAILED DESCRIPTION OF THE INVENTION

One embodiment of the present invention is the combination of a display projection system, imaging optics, a combiner that reflects displayed textual and graphical information, combining the light from the display projection system with light emanating from objects behind the combiner to superimpose the textual and graphical information onto a field of vision of a viewer, and, optionally, a vision-enhancing optic. These components together compose a transparent visual display system that presents textual and graphical information to a viewer in the viewer's field of vision. In other words, a viewer sees a roadway, airspace, or other scene with a virtual image of textual and/or graphical information superimposed within the field of vision, appearing partly transparent to the viewer.

30 Three alternative combiner embodiments are disclosed. The disclosed combiner embodiments include: (1) a first combiner embodiment that utilizes an optic designed to optimize Fresnel reflection while employing a polarization rotator; (2) a second combiner embodiment that utilizes an optic with dielectric coating, that

provides partial reflection, and that may also utilize a polarization rotator; and (3) a third combiner embodiment that utilizes an optic with a metallic coating to provide desired partial reflection and that may also utilize a polarization rotator. Certain combiner embodiments utilize flat combiner surfaces, but curved combiner surfaces

5 are alternatively used, in alternate embodiments, for imaging purposes. Two general embodiments of the display-projection system are provided to originate, illuminate, and direct display information toward the combiner. A first display-projection-system embodiment generates display light that is *s*-polarized and is used in conjunction with any of the disclosed combiner embodiments. A second display

10 projection-system embodiment generates *p*-polarized light and is used in conjunction with the third combiner embodiment, mentioned above, without the polarization rotator. Several variations of the two display-projection systems utilize various illumination sources and display technologies. Imaging optics may be placed between the display-projection system and a combiner in order to create a virtual

15 image of the display information at a comfortable viewing distance and at a selected magnification. The vision-enhancing optic may condition the polarization state of display information, and may also provide further imaging possibilities.

The first combiner embodiment employs Fresnel reflection, which occurs when there is a change in the optical material through which a ray of light is

20 traveling. For example, a typical glass window is designed to be transparent, but partial mirror-like reflections of surrounding objects can be seen from either of its surfaces. The two optical materials in this example are air and glass, optically characterized by their index of refraction, while the front and back surfaces are optical boundaries that each give rise to the double-image, reflected objects. Fresnel

25 reflection efficiency  $R$  at a boundary depends on three physical factors: (1) the difference in the index of refraction between the adjacent optical mediums; (2) the angle of incidence of the incident light; and (3) the polarization state of the incident light. The Fresnel reflection efficiency  $R$  is mathematically expressed as follows:

$$30 \quad R = \frac{1}{2} \left[ \frac{\sin^2(I - I')}{\sin^2(I + I')} + \frac{\tan^2(I - I')}{\tan^2(I + I')} \right]$$

where  $I$  is the angle of incidence with respect to the surface normal, and

$I'$  is the angle of refraction with respect to the surface normal.

35 Snell's law provides the angles of incidence and refraction employed in the above equation. The first term gives the reflection of the *s*-polarized light, which is

polarized perpendicular to the plane containing the incident and reflected rays. The second term gives the reflection of the *p*-polarized light, which is polarized parallel to the same plane. Figure 1 shows the reflection curves for a single air-glass interface, where the index of refraction of glass is 1.523 and air is 1.000. As shown in Figure 1, 5 the air-glass interface becomes more mirror-like at larger angles of incidence, and *s*-polarized light exhibits higher reflection efficiency than *p*-polarized light at angles other than at the normal incidence (0°) and the grazing incidence (90°). Of particular importance, *p*-polarized light exhibits zero reflection efficiency at 56.7 degrees, referred to as “Brewster’s angle.” The above-described physical phenomena need to 10 be considered when designing a combiner that relies on Fresnel reflection.

An advantage of using Fresnel reflection in a combiner for a visual display system is that the material chosen can be arbitrarily clear, minimally attenuating light from a given field of vision. Disadvantages of using Fresnel reflection in a combiner for a visual display system include low reflection efficiency, 15 unless larger angles of reflection are used, constraints on the polarization state of the display light source, limited choice of optical materials, and double images due to the finite thickness of the combiner. Figure 2 shows an isometric view of a visual display system with a stand-alone windshield and with undesirable ghost images in an automotive-HUD application. In Figure 2, an undesirable image double 202 is 20 slightly offset from a primary image 204 when a stand-alone windshield 206 is used as a combiner for an automotive head up display. A display light source 208 must be designed to utilize mostly *s*-polarized light, indicated by horizontal, double-headed arrows 210-212, in order to maximize reflection efficiency. A large amount of light produced by the display light source is lost by transmission 212 through the 25 windshield 206. The finite thickness 214 of the windshield 206 gives rise to the double image 202 and 204 seen by a viewer 216.

The first combiner embodiment is constructed from a birefringent material or from a birefringent film bonded to a non-birefringent substrate, so that incident, *s*-polarized light that is transmitted beyond the first surface will be rotated 30 90 degrees in its polarization state. In particular, this is accomplished by designing the combiner to act as a half-wave retarder with fast axis oriented 45 degrees from the polarization direction. When light from the display light source has an angle of incidence close to Brewster’s angle, the portion of light transmitted beyond the first surface exhibits greatly diminished Fresnel reflection efficiency at all subsequent 35 optical boundaries, resulting in attenuation of unwanted ghost images, and at Brewster’s angle, exhibits essentially no Fresnel reflection efficiency, if perfectly

5 polarized. Acceptable levels of attenuation of ghost reflections are dependent on the application, and are directly related to the amount of deviation from Brewster's angle of the angle of incidence of the light from the display light source. Since the first combiner relies strictly on Fresnel reflection, the first combiner embodiment has a transparency equivalent to that of untreated glass or optical material. In alternative embodiments, a coating with a different index of refraction from that of the combiner may be used, or a wedged optic may be interposed between the display light source and the combiner, to change the angle of incidence of the light produced by the display light source to an angle close to Brewster's angle.

10 Figure 3 depicts an embodiment of the present invention used in an automobile for a head-up-display. A birefringent material 302, designed to act as a half-wave retarder for light 304 incident from a display unit 306, is applied to a windshield 308. The birefringent film, or retarder film, is optically transparent, imparting no discoloration and minimal attenuation of light 310, transmitted through the windshield 308 and birefringent film 302, from reflective objects on the opposite side of the windshield from a viewer 312, or, in other words, from objects within a field of vision of the viewer 312. Incident gauge display light is polarized perpendicular to a plane containing the incident 304 and reflected 314 rays, as shown by the symbols 316-317 on the incident and reflected light rays 304 and 314, and is therefore *s*-polarized light. Symbols 316-317 represent the polarization direction by depicting electric field vibrations that extend in and out of the page and perpendicular to the line in which the light ray travels, referred to as the "propagation vector." The angle of incidence 318 is close to, or equal to, Brewster's angle  $\theta_b$  for the windshield material. Fresnel reflection from the first surface, which is *s*-polarized, permits viewing of the gauge display. Light from the display light source that is transmitted 320 through the windshield undergoes a 90-degree rotation of its polarization, shown by double-headed-arrow symbol 322, so that the polarization of the transmitted light is parallel to the plane containing the incident and reflected rays upon arrival at windshield surfaces. Symbol 322 represents the polarization direction by depicting electric field vibrations that extend within the plane of the page and perpendicular to the propagation vector. Subsequent Fresnel reflections, the polarizations of which are shown by symbol 324, are less efficient than the first surface reflection, and ghost images, represented by rays 326-327, are therefore attenuated. The retarder film can be sandwiched between two pieces of glass, embedded in the windshield, or applied 15 to the windshield.

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Theoretical analysis of the ratio of energies found in the primary image and all ghost images, referred to as the “contrast ratio,” allows for evaluation of performance characteristics associated with various embodiments of the present invention shown in Figure 1. The contrast ratio is determined by applying the Fresnel 5 equations and Snell’s Law to each optical boundary and comparing the energies reflected back to a viewer. Figure 4 shows the contrast ratios calculated for an example utilizing standard windshield glass of index 1.52, plastic retarder film of index 1.49, and *s*-polarized incident light. A superb, or high, contrast ratio, where the contrast ratio is defined as the primary-image reflection energy,  $E_1$ , divided by the 10 sum of all ghost-image reflection energies,  $E_2$  and  $E_3$ , occurs over a generous range of incident angles 402. An expression for the contrast ratio is provided below:

$$CR = \frac{E_1}{E_2 + E_3}$$

15 where  $CR$  is the contrast ratio,

$E_1$  is the reflected energy from the front surface of the retarder film,

$E_2$  is the reflected energy from the windshield/retarder film interface, and

$E_3$  is the reflected energy from the back surface of the windshield.

20 Figure 5 shows a visual display system with an *s*-polarized display projector and a half-wave retarder/combiner separate from the windshield in an automotive-HUD application. In Figure 5, an automotive HUD includes a combiner 502, separate from the windshield, located between a dash display unit 504 and windshield 506. The combiner 502 is constructed of a birefringent material designed 25 to act as a half-wave retarder for light 508 incident from the dash display unit. The combiner is optically transparent, neither imparting discoloration to, nor attenuating, light 510 transmitted through the windshield 506 from a given field of vision to the user 512. Incident gauge display light is *p*-polarized perpendicular to a plane containing the incident and reflected rays, in the case of Figure 5, perpendicular to the 30 plane of the figure. The angles of incidence 514 and 516 of the gauge display light is close to or equal to Brewster’s angle,  $\theta_b$ , for both the combiner and the windshield. The combiner and windshield surfaces do not need to be exactly parallel, since a reasonably high contrast ratio can be obtained from a relatively wide range of angles 35 of incidence, as discussed with reference to Figure 4. Fresnel reflection from the first combiner embodiment surface permits viewing of the gauge display, which is also polarized perpendicular to the plane containing the incident and reflected rays. Light

that is transmitted 518 through the combiner and windshield undergoes a 90-degree rotation of its polarization, so that the transmitted light is polarized parallel to the plane containing the incident and reflected rays at windshield surfaces. Subsequent Fresnel reflections are therefore less efficient than the first-combiner-embodiment-  
5 surface reflection, resulting in greatly attenuated ghost images 520, 521, and 522. Figure 6 depicts an isometric view of the virtual image display embodiment shown in Figure 5. In Figure 6, a transparent combiner 602 eliminates potential ghosting from the transparent combiner's back surface and from both the front and back surfaces of the windshield.

10 Figure 7 shows the visual display system shown in Figure 4 with the addition of a vision-enhancement optic. In Figure 7, a vision-enhancing optic 702, constructed from a birefringent material designed to act as a half-wave retarder for light 704 incident from the combiner 706, is introduced. This vision-enhancing, or relay, optic is optically transparent, neither imparting discoloration to, nor attenuating, 15 light 708 transmitted through the windshield and combiner from a given field of vision to a user 710. The function of the relay optic is to rotate the display light polarization state so that it can be viewed with *p*-polarized sunglasses. The relay optic thus allows a viewer to wear sunglasses to reduce road glare, thereby reducing ambient light competition, reducing the needed level of display brightness, and 20 causing minimal attenuation of display light, minimal attenuation of ambient light, and minimal obstruction of a user's field of vision. In addition, the relay optic may magnify the virtual image and focus the virtual image.

25 The second combiner embodiment utilizes a dielectric reflective coating. Figure 8 shows a visual display system with an *s*-polarized display projector and a half-wave retarder/combiner with a thin film coating in an automotive-HUD application. In Figure 8, the visual display system includes a combiner substrate 802 wherein the thin film coating 804 is a slightly reflecting dielectric coating on the surface adjacent to the display unit. Dielectric coatings can be designed to exhibit higher reflection efficiencies for *s*-polarized light than for *p*-polarized light. Thus, 30 incident gauge display light 806 is polarized normal to the plane containing the incident and reflected rays in order to maximize reflection efficiency. The combiner substrate can also be constructed from a birefringent material designed to act as a half-wave retarder for incident *s*-polarized light, rotating the polarization of transmitted light 808 by 90 degrees, so that at all subsequent optical boundaries near 35 Brewster's angle, the transmitted light has low Fresnel reflection efficiency, thereby greatly attenuating ghost images.

An advantage of the embodiment shown in Figure 8 is that ghost reflections are *s*-polarized at the original reflecting surface and are significantly attenuated due to the higher reflection efficiency of the dielectric film to the *s*-polarization state. Therefore, higher reflection efficiency is realized for the primary 5 reflection, while ghost images are extinguished. Depending upon the display brightness requirement, the combiner 802 can be disposed in a manner so that all ghost reflections pass again through the coating 804 before arriving at the view point 810. This double pass attenuation relaxes the efficiency requirement of the retarder substrate. Other advantages include the fact a single pass attenuation of light incident 10 from the user's field of vision 812 relaxes the brightness requirement of the display because less ambient light competes with the display information. Furthermore, in an automotive HUD application, road glare tends to be dominated by *s*-polarized light, which is more readily deflected by the dielectric coating. Thus, the embodiment of the combiner shown in Figure 8 may significantly reduce road glare.

15 The third combiner embodiment utilizes a metallic reflective coating. The thin film coating 804 shown in Figure 8 is, in the third embodiment, a metallic coating, rather than a dielectric coating, as used in the second embodiment. In the third embodiment, a display projection system that outputs *p*-polarized light is used, rather than a display projection system that outputs *s*-polarized light, as in the second 20 embodiment. The combiner substrate is constructed of a non-birefringent material, therefore imparting no change to the polarization state for incident light from either the display or from objects in the field of vision. The metallic coating can be designed to reflect and transmit desired amounts of light from the display and from objects within the field of vision, respectively. Transmitted light is thus *p*-polarized 25 so that, upon incidence to all subsequent optical boundaries near Brewster's angle, the reflection efficiencies of the transmitted light are low compared to those of the primary reflection, greatly attenuating ghost images.

30 The vision enhancing optic (702 in Figure 7) can be used in conjunction with the embodiment shown in Figure 8. The reflective coating (804 in Figure 8) may also be applied directly to a windshield. Antireflective coatings can be used on the opposite side of the combiner substrate, or on either side of the windshield, in the embodiments shown in Figures 5 and 7-8, or on the side of the windshield opposite the film in Figure 3.

35 Figure 9 shows the visual display system shown in Figure 3 with a combiner and a vision-enhancement optic with curved surfaces for imaging. In Figure 9, curvature is added to the reflecting surface of combiner optic 902. The

curvature is designed to be aspheric so that the display information from the display unit 904 is imaged to a virtual location and magnified appropriately. This serves to superimpose the display information onto the viewer's field of vision so that minimal refocusing of the viewer's eyes 906 is necessary. The vision enhancing optic 908 5 may also be designed to have one or both surfaces curved, either spherical or aspherical, in order to add optical focusing power to the system. The reflecting surface of the combiner and both surfaces of the vision enhancing optic provide three degrees of freedom in the lens design of the HUD system in order to provide virtual images with appropriate magnification, image distance, and aberration balancing for a 10 given display 904. Furthermore, curvature on the surface opposite the reflecting side of the combiner may be used to negate the optical focusing power of the relay optic, or provide a desirable level of optical power, for objects located in the user's field of vision. Either or both of the combiner 902 and vision enhancing optic 908 may be 15 constructed of birefringent material in order to maximize Fresnel reflection efficiency, reduce ghost images, and condition the polarization of the display information prior to its arrival at a view point 906, if necessary. The reflecting and/or refracting surfaces of both the combiner and relay optics can be fashioned as Fresnel lenses and/or reflectors.

Display systems serve to project display information or otherwise 20 illuminate an object containing information that is either graphical or textual. Embodiments of the present invention can utilize any display system that provides an object that is sufficiently illuminated with a backlight illumination system or a front-light illumination system combined with condenser optics for subsequent relay or imaging within a viewer's field of vision. Figure 10 shows a display projection 25 system utilizing a light guide, diffuser, liquid crystal display, and transmitting window. In Figure 10, the depicted embodiment utilizes a high brightness illumination source 1002, a light guide 1004, a diffuser 1006, a liquid crystal display 1008, or LCD, and a transmitting optic 1010. The transmitting optic can be designed to serve various practical functions, including: (1) conditioning of the polarization of 30 emitted light 1012 to the desired output required by the combiner optics; (2) reducing glare from the LCD surface using antireflective coatings on the surface opposite the LCD, while matching indexes of reflection of the adjacent surface and the LCD surface, to provide a protective IR-absorbing or IR-reflecting barrier between the LCD and the environment; and (3) imaging the LCD at a desired virtual distance for 35 comfortable viewing by adding curvature to the transmitting optic 1010. Other display systems include: (1) a vacuum fluorescent display ("VFD"); (2) a laser or

light emitting diode ("LED") combined with a scanning mirror, or a number of lasers, LEDs, and scanning mirrors; (3) a laser or LED combined with scanning lenses; and (4) an array of LEDs that together compose a graphical or textual display.

Although the present invention has been described in terms of a particular embodiment, it is not intended that the invention be limited to this embodiment. Modifications within the spirit of the invention will be apparent to those skilled in the art. For example, any number of different types of birefringent coatings, materials, imaging optics, dielectric thin films, metallic coatings, and antireflective coatings may be employed, as indicated in the above-discussed embodiments, in order to provide optimal visual display systems. As discussed above, many different combiner embodiments may be employed in visual display systems of the present invention. Additional optical, electrical, mechanical, and other components may be added to the discussed embodiments to further enhance performance, characteristics, manufacturing efficiency, and other features of visual display systems using embodiments of the present invention.

The foregoing description, for purposes of explanation, used specific nomenclature to provide a thorough understanding of the invention. However, it will be apparent to one skilled in the art that the specific details are not required in order to practice the invention. The foregoing descriptions of specific embodiments of the present invention are presented for purpose of illustration and description. They are not intended to be exhaustive or to limit the invention to the precise forms disclosed. Obviously many modifications and variations are possible in view of the above teachings. The embodiments are shown and described in order to best explain the principles of the invention and its practical applications, to thereby enable others skilled in the art to best utilize the invention and various embodiments with various modifications as are suited to the particular use contemplated. It is intended that the scope of the invention be defined by the following claims and their equivalents: